

Doc No P280447 701750-Dkt419
Serial No. 09/931,170

Amendments to the Specification:

Please replace the first paragraph of the Detailed Description of the Preferred Embodiments section starting on page 2, line 28 and ending on page 3, line 5 with the following amended paragraph:

Referring to FIG. 1, a coiled ~~role~~ roll of decorative web material 10 is uncoiled so that a sheet of decorative material 11 passes between an array of rollers 12 and a pair of deposition devices 13. The decorative web material may include any of several types of materials. For example, cloth, denim, Lycra or other fabrics may be used. The decorative web material may be colored, textured, reflective, or any combination thereof. Fiberglass material may be used, and reinforcement material such as metal or plastic screening may also be used. In addition, the decorative web material may have plural (two or more) colors formed thereon, thus creating an aesthetically pleasing pattern. In one contemplated embodiment, the decorative web material is a fabric having two or more colors formed thereon. The colors may form a pattern, such as plaid or paisley, for example. If not flexible at room temperature, the decorative web material should be flexible at the temperature to which the plastic layers are heated.